





# For over 30 years Stevensons of Norwich Ltd has designed, manufactured and installed architectural mouldings of the highest quality.

Stevensons of Norwich represent the best of English craftsmanship. A privately owned and managed business, we have striven ceaselessly to create superb architectural mouldings since our formation in 1982.

All of our products are made by hand in our Norwich factory. We are known for our attention to detail, and our ability to work on projects of every scale and style. Stevensons work on projects of every kind both nationally and internationally.

We offer a complete resource for your project in-house, including surveying, reports and advice, design, modelling, mould work, manufacturing and installation with stainless steel fixings and bracketry as appropriate.

Our Stevensons-Stone® architectural mouldings and enrichments are produced across a spectrum of finishes and colours and a huge range of styles to order.

Despite our powerful local roots, and our philosophy rooted in the best English craftsmanship, Stevensons is a company with a modern outlook and an increasingly international focus; today our work extends not only throughout the UK but also to some 35 countries overseas

# **Our Services**

## Design and Drawing

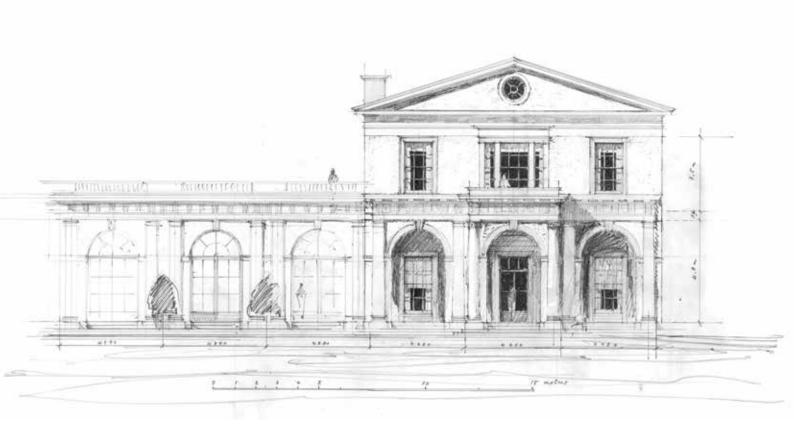
Drawings are developed where appropriate to show fixings, joint details and other relevant construction issues.

At Stevensons of Norwich we have our own in-house drawing office. Drawings are produced using AutoCAD as a matter of routine. Where necessary traditional hand produced drawings are also prepared where the fine detail of architectural enrichments needs to be developed.

For larger schemes where appropriate the calculations of our consultant engineers are incorporated into our designs and drawings.

Drawings are developed where requested to show fixings, joint details and other relevant construction issues.

Occasionally Stevensons of Norwich are invited to contribute larger scale design proposals such as the facades of the private residence illustrated below for an overseas client. This scheme was developed in conjunction with the leading classical architect Ben Pentreath.







# Our Services

#### Manufacture

All manufacture is undertaken in-house at our factory in Norwich staffed by our craftsmen employed by us for many years.

The manufacturing process involves the Stevensons-Stone® team of Artists, Pattern Makers, Mould Makers and Production Staff based in our Norwich Factory.

All Products are handmade by our highly skilled craftsmen.

The end result is the light, durable and cost effective Stevensons-Stone® product which convincingly replicates natural stone at a fraction of the weight and therefore cost.

#### Installation Services

Stevensons of Norwich offers an installation service to clients throughout the UK and worldwide.

Our installation service is undertaken by skilled tradesmen who have worked for Stevensons of Norwich for many years.

Installation, where required, includes the provision of stainless steel fixing points and bracketry.

To achieve the best results of line, level, jointing and stability it is always recommended that the Stevensons-Stone® service be employed for the installation of our architectural mouldings.



# Our Projects

## Private Residence: Middle East

This demanding project highlights a number of key features of the Stevensons-Stone® service such as:

- Fully developed design workshop drawings featuring every aspect of our work including co-ordination with adjacent surfaces.
- Design of bespoke stainless steel fixings supported by consulting engineers calculations.
- Intricate details formed by our Artists and developed by our Mould Making team ready for our Production Staff.
- Large production run over a considerable contract period producing consistency of colour and finish.
- The organisation of logistics and communications long range.
- Onsite installation to a high standard achieved by our Stevensons-Stone® team.
- No other material can cost effectively match the Stevensons Stone® precision and finesse achieved on this project.







# Our Projects

# Private Development: Jersey



The Stevensons-Stone® contribution to this high end development includes overdoors & pilasters, cornices, string mouldings, sills, pier caps & copings and columns. The finish achieved is a lightly etched sandstone.







# Our Projects

London Townhouse: Knightsbridge



The original cornice and frieze to this period London townhouse had crumbled away. The replacement mouldings matching the original detail were supplied and installed by Stevensons of Norwich with a paint finish to be applied afterwards.







## Finish, Colour, Appearance

Stevensons-Stone® can be produced with a plain white ex-mould finish or it can be pigmented with any RAL or British Standard Colour. Stevensons-Stone® can offer a smooth or textured finish. Remarkably Stevensons-Stone® can also reproduce the effect of materials such as Sandstone, Portland Stone, Limestone, Stainless Steel, Oxidised Metals (e.g. Bronze / Copper / Brass), Timber and Leather.

Virtually any material with a textured surface can be replicated by Stevensons-Stone $^{\circledR}$ . We can discuss be spoke finishes and variations that may be required in aggregate size / particle size / colour.

Once a mould has been constructed fine architectural detail can be replicated over and over again in a cost effective manner.

#### Characteristics and Performance

Stevensons-Stone® mouldings are both flexible and durable. They can offer a thin section but are not brittle. They are lighter than stone, glass reinforced concrete or sand & cement products and therefore offer significant construction savings.

Stevensons-Stone® mouldings have a Class Zero fire rating with reduced smoke density and toxicity characteristics. They offer superior water and stain resistance. They are acoustically dead. Stevensons-Stone® mouldings are suitable for both exterior and interior use.

Stevensons-Stone® mouldings are impact resistant and their thinner section gives a reduced cladding zone. Their lighter weight requires less expensive metal support or fixing points than the heavier alternatives.

An important quality of Stevensons-Stone® mouldings are their ability to mimic other materials.



## Who We Work With

We at Stevensons of Norwich are used to working with private clients, architects, large contractors, interior designers, builders and all who are involved in building and construction who have an interest in interior and exterior decorative work.

#### Private Clients

Every year we execute hundreds of orders directly with Private Clients. These orders range from small transactions to large decorative schemes or restoration projects. Our friendly sales and design staff are always pleased to hear from Private Clients who would like advice or need to discuss their scheme

#### **Architects**

Stevensons' products and services are regularly specified by Architects and we are here to offer any technical or practical advice that may be needed to help develop a scheme. We are used to working with architectural practices providing specifications, preparing technical drawings and samples and generally coordinating to help ensure that our element of the project is developed successfully.

Stevensons have worked on a large number of restoration projects and are able to offer a full-range of design and reconstruction services where original details or architectural drawings no longer exist.

#### Large Contractors

Over the last 30 years Stevensons have worked with most of the major contractors in the UK as well as with a significant number overseas. We understand the expectations of Contractors and Construction Managers concerning programming, quality management, coordination, design and health and safety. We have established a reputation for reliability in the execution of our role in multi million pound contracts.

#### Interior Designers

Stevensons are used to working with Interior Designers who regularly specify our products and services. Our in-house design resource is frequently called upon by Interior Designers to assist in the realisation of their visions for spaces large and small.

#### Builders

The range of products and services on offer to large contractors is available to building companies of all sizes and all those companies and individuals involved in construction.

Design services, the supply of standard and bespoke products and our installation service can be called upon.

Our standard products are generally regarded as being competitively priced and architecturally reliable and authentic.

#### Estate & Property Managers

Our restoration and repair services for interior plasterwork and Stevensons-Stone® for exteriors are available for Estate & Property Managers in both urban and rural environments and we are here to offer advice and assistance on maintenance issues are they arise.

## **Awards**

#### Plaisterers Trophy

Top Award 2008

Stoke Rochford Hall, Linconshire

**Judges Comments:** 'Superb workmanship is evident from both the workshop and the site installation. Flawless quality castings were produced from remnants after the fire.

The project demonstrates outstanding works both off and on site. The sheer size of the rooms and thousands of individual components required was very impressive. The visual impact when entering the rooms is amazing.

It would be a disservice to all the craftsmen and apprentices involved not to honour this project with an award.'

**Scope:** Replacement of four large, highy ornate fibrous plaster ceilings, cornices and friezes. Lime plaster on timber lathes to principal walls. Fibrous plaster and Jesmonite mirror frame, window shutter and door enrichments. Insitu repairs and renewals throughout.

Contract: £800,000

Credits: Project Manager: Austin Newport Ltd.

Architect: Rodney Melville & Partners.

#### Plaisterers Trophy

Top Award 2003

Bullring Shopping Mall, Birmingham

**Judges Comments:** 'Stevensons have risen to every challenge and have delivered their contribution to a new benchmark for shopping centre development.'

**Scope:** GRG (Glass Reinforced Gypsum) profiles to main malls. Jesmonite pilasters, fascias and cornices to shop fronts in the main malls. Jesmonite columns to west mall.

**Contract:** £3.25 million, 50 men on site and a temporary factory in Birmingham.

Credits: Main Contractor: Sir Robert McAlpine Ltd. Architects: Benoy and Chapman Taylor.

Other projects for which awards have been given include The Royal Exchange Theatre Manchester, Gonville & Caius College Cambridge, Bedford Square London, Queen's Gallery Buckingham Palace and Business Centre St James's Square London.

Vulcan Road South, Norwich, Norfolk, NR6 6AF, England
Telephone +44(0)1603 400 824 Facsimile +44(0)1603 405 113
www.stevensonsofnorwich.com